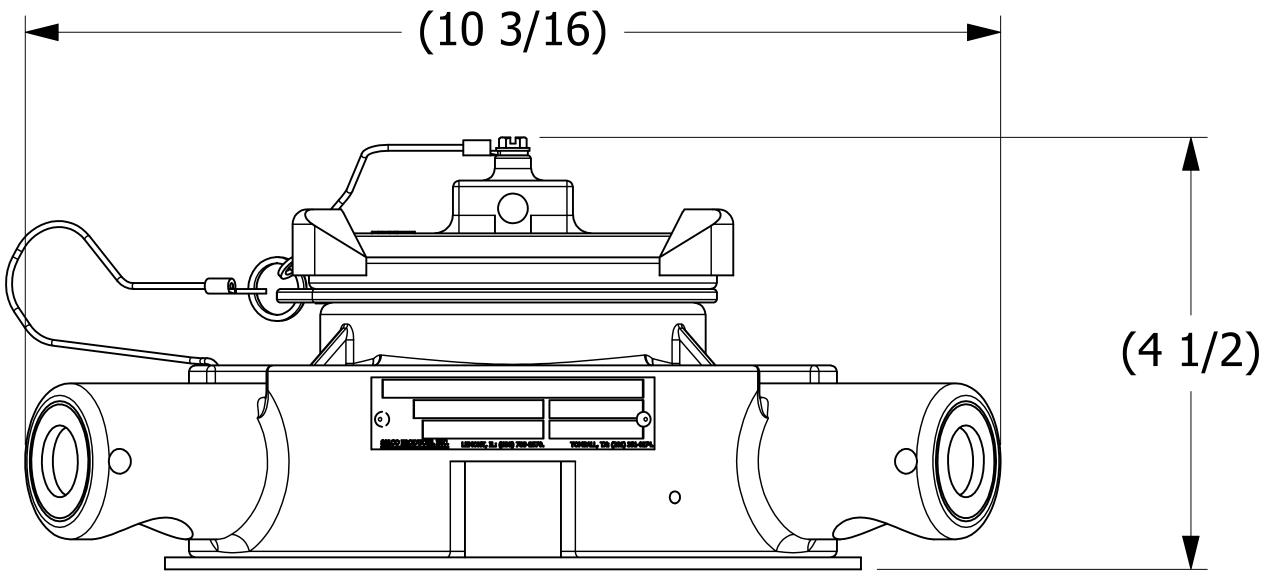
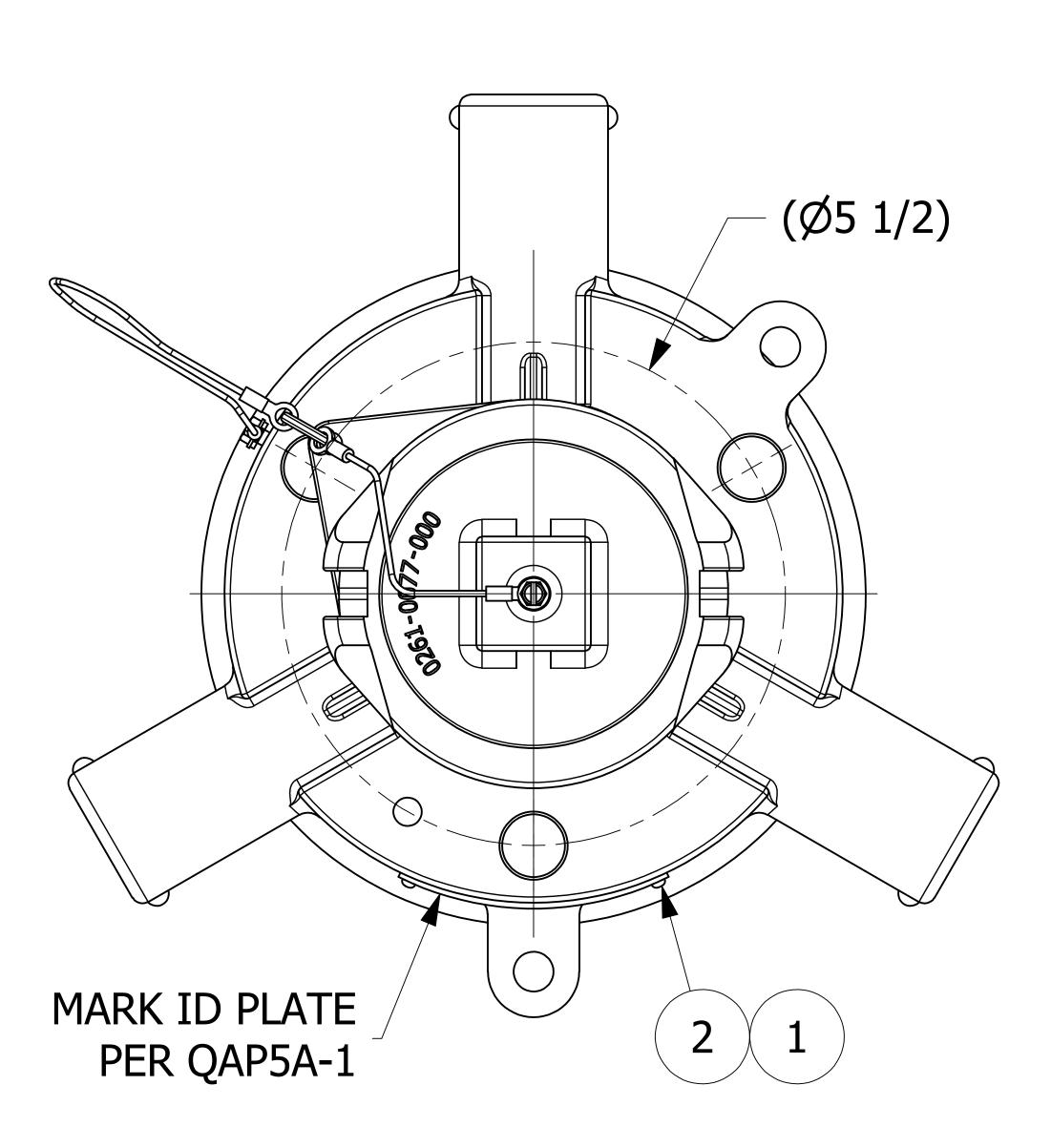
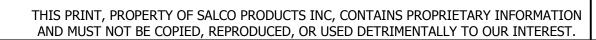
- 3. SEE DOCUMENT QAP5A-1 FOR MARKING PROCEDURE. 4. FASTEN ID PLATE WITH DRIVE SCREWS.
- 2. AAR APPROVAL # PRD-162102.
- NOTES:

 \rightarrow

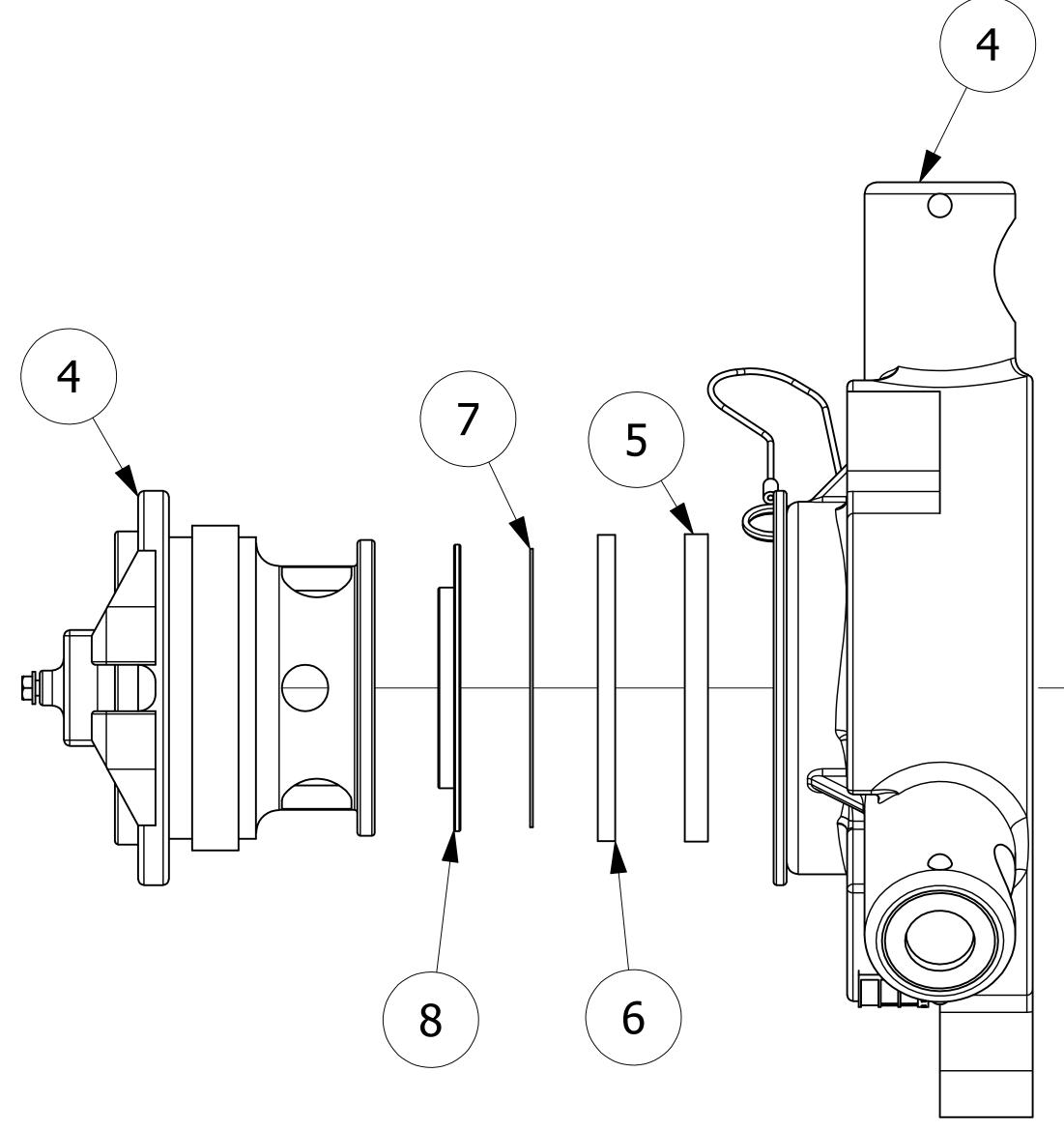
- 1. CUSTOMERS RESPONSIBILITY FOR COMPATIBILITY OF COMMODITY.







| NO | PART NAME | PART# |
|----|--------------------------------|-----------|
| 1 | ID PLATE 3" X 3/4" | A15152 |
| 2 | DRIVE SCREW TYPE U #2 X 1/8" | DR218 |
| 3 | QUICK INSPECT FLANGE GASKET | FG550E |
| 4 | QUICK INSPECT SAFETY VENT | QI261BSA |
| 5 | QI RETAINER GASKET | QI261DG3 |
| 6 | RUPTURE DISC CENTERING FLANGE | QI261RDCF |
| 7 | QI RUPTURE DISK GASKET | QI261RDG3 |
| 8 | RUPTURE DISC (SOLD SEPARATELY) | |



| NC PART NAME PART # REQD MATERIAL 1 ID PLATE 3" X 3/4" A15152 .5 ALUMINUM 2 DRIVE SCREW TYPE U #2 X 1/8" DR218 2 18-8 SS 3 QUICK INSPECT FLANGE GASKET FG550E 1 BLACK NORYL 4 QUICK INSPECT SAFETY VENT Q1261BSA 1 BLACK NORYL 5 QI RETAINER GASKET Q1261BSA 1 BLACK NORYL 6 RUPTURE DISC CENTERING FLANGE Q1261BCG 1 NORYL 7 QI RUPTURE DISC (SOLD SEPARATELY) ILACK EPDM SC 8 RUPTURE DISC (SOLD SEPARATELY) | | I 3 I | 2 | 1 | 1 | | | | |
|---|--|---|-----------------|-------|-----------------|--|--|--|--|
| 2 DRIVE SCREW TYPE U #2 X 1/8" DR218 2 18-8 SS 3 QUICK INSPECT FLANGE GASKET FG550E 1 BLACK PDM SC 4 QUICK INSPECT SAFETY VENT QI261BG3 1 BLACK NORYL 5 QI RETAINER GASKET QI261BG3 1 BLACK PDM SC 6 RUPTURE DISC CENTERING FLANGE QI261BG3 1 BLACK EPDM SC 8 RUPTURE DISC CSOLD SEPARATELY) QI261RDG3 1 BLACK EPDM SC 8 RUPTURE DISC (SOLD SEPARATELY) QI261RDG3 1 BLACK EPDM SC 4 QI S G QI G QI 4 QI S G QI G QI QIACK EPDM SC 8 RUPTURE DISC (SOLD SEPARATELY) G QIACK EPDM SC G QIACK EPDM SC 9 G G G G QIACK EPDM SC QIACK EPDM SC 4 G G G G G QIACK EPDM SC QIACK EPDM SC 4 G G G G G QIACK EPDM SC QIACK EPDM SC | NO | PART NAME | PART# | REQ'D | MATERIAL | | | | |
| 3 QUICK INSPECT FLANGE GASKET FG550E 1 BLACK EPDM SC 4 QUICK INSPECT SAFETY VENT QI261BSA 1 BLACK NORYL 5 QI RETAINER GASKET QI261BG3 1 BLACK NORYL 6 RUPTURE DISC CENTERING FLANCE QI261RDG3 1 BLACK EPDM SC 7 QI RUPTURE DISC (SOLD SEPARATELY) I NORYL I 8 RUPTURE DISC (SOLD SEPARATELY) I I I 4 QUICK INSPECT NOR FLANCE QI261RDG3 I BLACK EPDM SC 8 RUPTURE DISC (SOLD SEPARATELY) I I I I 4 QUICK INSPECT SAFETY VENT I | 1 | ID PLATE 3" X 3/4" | A15152 | .5 | ALUMINUM | | | | |
| 4 QUICK INSPECT SAFETY VENT QI261BSA 1 BLACK NORYL 5 QI RETAINER GASKET QI261DG3 1 BLACK NORYL 7 QI RUPTURE DISC CENTERING FLANGE QI261RDG7 1 NORYL 7 QI RUPTURE DISC (SOLD SEPARATELY) 1 BLACK EPDM SC 8 RUPTURE DISC (SOLD SEPARATELY) 1 BLACK EPDM SC 9 RUPTURE DISC (SOLD SEPARATELY) 3 1 BLACK EPDM SC 9 RUPTURE DISC (SOLD SEPARATELY) 3 1 BLACK EPDM SC 9 RUPTURE DISC (SOLD SEPARATELY) 3 1 BLACK EPDM SC 9 RUPTURE DISC (SOLD SEPARATELY) 3 3 1 1 9 8 6 3 3 1 | 2 | DRIVE SCREW TYPE U #2 X 1/8" | DR218 | 2 | 18-8 SS | | | | |
| 5 QI RETAINER GASKET QI261DG3 1 BLACK EPDM SC 6 RUPTURE DISC CENTERING FLANGE QI261RDG3 1 BLACK EPDM SC 7 QI RUPTURE DISC (SOLD SEPARATELY) I BLACK EPDM SC 8 RUPTURE DISC (SOLD SEPARATELY) I BLACK EPDM SC 9 RUPTURE DISC (SOLD SEPARATELY) I I BLACK EPDM SC 9 RUPTURE DISC (SOLD SEPARATELY) I I I I 9 I I I I I I I 9 I I I I I I I I 9 I I I I I I I I 9 I I I I I I I I 9 I I I I I I I I 9 I I I I I I I I | 3 | QUICK INSPECT FLANGE GASKET | FG550E | 1 | BLACK EPDM SC | | | | |
| 6 RUPTURE DISC CENTERING FLANGE QI261RDCF 1 QI RUPTURE DISC (SOLD SEPARATELY) NORYL BLACK EPDM SC 8 RUPTURE DISC (SOLD SEPARATELY) BLACK EPDM SC 4 7 5 1 4 7 5 1 5 1 1 1 6 2 1 1 7 5 1 1 6 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | 4 | QUICK INSPECT SAFETY VENT | QI261BSA | 1 | BLACK NORYL | | | | |
| 7 QI RUPTURE DISK GASKET QI261RDG3 1 BLACK EPDM SC 8 RUPTURE DISC (SOLD SEPARATELY) 1 BLACK EPDM SC | 5 | QI RETAINER GASKET | QI261DG3 | 1 | BLACK EPDM SC | | | | |
| 8 RUPTURE DISC (SOLD SEPARATELY) 4 4 4 4 7 5 4 7 5 6 6 6 6 6 8 6 6 6 8 6 9 6 10 10 | 6 | RUPTURE DISC CENTERING FLANG | E QI261RDCF | 1 | NORYL | | | | |
| | 7 | QI RUPTURE DISK GASKET | QI261RDG3 | 1 | BLACK EPDM SC G | | | | |
| Image: state stat | 8 | RUPTURE DISC (SOLD SEPARATELY |) | | | | | | |
| X.XX: ±.03 PROTOTYPE BY: WEB ANGULAR: ±1° DEBURR ALL SHARP EDGES. PROTOTYPE DATE: 4/8/2014 ALL MACHINED SURFACES TO PROTOTYPE DATE: 4/8/2014 MATERIAL: SEE BOM HAVE A 125 RMS FINISH UNLESS APPROVED FOR NOTED OTHERWISE. PROVED FOR THIRD ANGLE PROJECTION WEB PROJECT #: 1 OF 1 SCALE: 1:1 | $\frac{C}{PACHTON x 1/16} \xrightarrow{C - 1/2} (AR APPROVAL # WAS SRD-063000)}{RV REV BY DATE DESCRIPTION}$ | | | | | | | | |
| ANGULAR: ±1° ANGULAR: ±1° DEBURR ALL SHARP EDGES. PROTOTYPE ALL MACHINED SURFACES TO PROTOTYPE HAVE A 125 RMS FINISH UNLESS PROVED FOR NOTED OTHERWISE. APPROVED FOR THIRD ANGLE PROJECTION WEB PROJECT #: 10F1 SCALE: 1:1 | | + 03 CHECKED BY: CHL | | | _ _ | | | | |
| DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. PROTOTYPE DATE: 4/8/2014 MATERIAL: SEE BOM MATERIAL: SEE BOM PROJECT #: 140408FR1 SEE BOM SCALE: 1:1 THIRD ANGLE PROJECTION WEB PROJECT #: 140408FR1 SHEET #: 1 OF 1 SCALE: 1:1 | X.XXX: | ±.015 PROTOTYPE BY: WEB QUICK INSP | PECT SAFETY | VENT | | | | | |
| | DEBURR AL ALL MACHIN HAVE A 125 R NOTED | L SHARP EDGES. ED SURFACES TO MS FINISH UNLESS OTHERWISE. PRODUCTION BY: APPROVED FOR PRODUCTION BY: MATERIAL: 4/8/2014 MATERIAL: SEE BOM PROJECT #: 140408FI | R1 SHEET #: 1 O | F 1 | A SCALE: 1:1 | | | | |
| | | PRODUCTION 5/1/2014 F32810 | |)G3A | 1 | | | | |